## About Us

TORAY Industries, Inc. fuses nanotechnology into its operations, using organic synthetic chemistry, polymer chemistry and biotechnology as its core technologies. In addition to the "Foundation Businesses" of fibers & textiles and plastics & chemicals, TORAY has promoted the global development of IT-related products, carbon fiber composite materials, pharmaceuticals and medical products as well. We are also involved in environment & engineering including water treatment and making progress in other pivotal business fields. While we will continue to strengthen our existing plant engineering business, the environment & engineering segment is expected to expand, especially in the water treatment business.



# MEMBRAY **Submerged Flat Sheet Membrane Modules for MBR**



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## **TORAY Advanced Membrane Technology** for a Sustainable Future

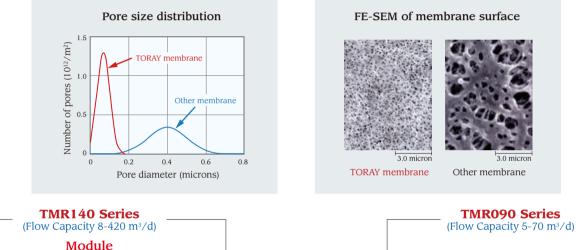
Easy Maintenance & High Permeability. Flat Sheet "MEMBRAY" Delivers Smart **MBR Process.** 

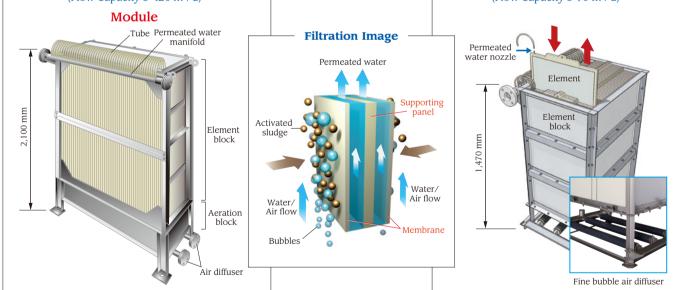
#### High Chemical Resistance & High Mechanical Strength

PVDF (polyvinylidene fluoride) gives the membrane superior physical strength and chemical resistance.

#### High Water Permeability & High-quality Effluent

Numerous and uniform small pores (0.08 micrometer) enable higher quality of treated water and high fouling resistance.





#### Why Flat Sheet Membrane?

#### **High Fouling Resistance**

Flat sheet membrane offers superior in fouling resistance compared with hollow fiber membrane.

#### **Simple System & Operation**

Flat sheet membrane does not require a backwash system to operate reliably.

#### **Easy Maintenance**

Simple module design with flat sheet membrane enables easy maintenance and cost savings.

### **Outstanding References Worldwide**

TORAY's membrane modules provide high-quality water on a daily basis for advanced wastewater treatment, RO pretreatment, water reuse and many other applications.

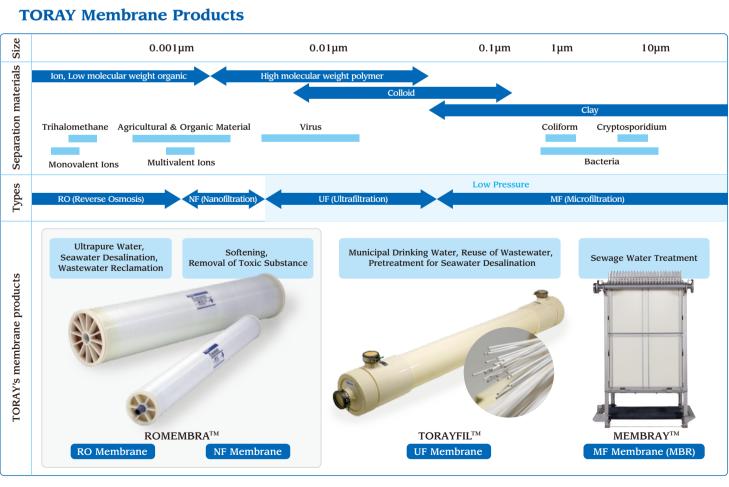


#### Worldwide Research & Development Organization

TORAY has been developing our innovative membrane products with polymer science and membrane fabrication technologies accumulated in our global R&D organizations for more than 30 years.

#### **Comprehensive Global Production Network**

TORAY has a comprehensive global production network of RO, UF and MBR products. We supply high-quality full-range water treatment products worldwide.









#### TORAY MEMBRAY<sup>™</sup> Main Product List

1st June, 2015

Series			TMR140 Series					TMR090 Series	
	Model		TSP-50150					TSP-50100	
Element Model & Specification	Effective Membrane Area (m <sup>2</sup> )		1.4					0.9	
	Nominal Pore Size		0.08 micrometer						
	Dimensions (mm)		515 x 1,608 x 13.5 (Thickness)					515 x 1,059 x 13.5 (Thickness)	
	Material	Membrane	PVDF (polyvinylidene fluoride) + PET non-woven fabric						
	linatorial	Supporting Panel	ABS resin						
Model			TMR140-050S	TMR140-100S	TMR140-200W	TMR140-200D	TMR140-400DW	TMR090-050S	TMR090-100S
Design Flow m³/day gal/day		8 - 53 2,100 - 14,000	15 - 105 4,000 - 27,700	30 - 210 7,900 - 55,500	32 - 210 7,900 - 55,500	60 - 420 15,900 - 111,000	5 - 35 1,300 - 9,200	10 - 70 2,600 - 18,500	
Number of Membrane Elements			50	100	200	200	400	50	100
Total Membrane Area		m² sq.ft.	70 750	140 1,510	280 3,010	280 3,010	560 6,030	45 480	90 970
Dimension	Width	mm inch	810 31.9	810 31.9	840 33.1	810 31.9	840 33.1	730 28.7	730 28.7
	Length	mm inch	950 37.4	1,620 63.8	3,260 128.3	1,620 63.8	3,260 128.3	990 39.0	1,720 67.7
	Height	mm inch	2,100 82.7	2,100 82.7	2,100 82.7	4,160 163.8	4,160 163.8	1,470 57.9	1,470 57.9
Weight (dry)*1		kg Ib	400 882	695 1,532	1,430 3,153	1,365 3,009	2,690 5,930	265 584	460 1,014
Material	Frame		316L stainless steel*2						
	Permeated Water Manifold		316L stainless steel*2	Polypropylene*3				316L stainless steel*2	Polypropylene*3
	Diffuser		316L stainless steel*2	Polypropylene*3 EPDM/PVC/Stainless steel					
	Element fixing gasket		EPDM Rubber						
Connection flange	Permeated Water Manifold		ANSI 1 1/2 inch	ANSI 2 inch	ANSI 3 inch	ANSI 2 inch	ANSI 3 inch	ANSI 1/1/2 inch	ANSI 2 inch
	Diffuser		ANSI 1 1/4 inch	ANSI 1 1/2 inch	ANSI 2 inch	ANSI 1 1/2 inch	ANSI 2 inch	NTP 1 1/2 inch Screw	NTP 1 1/2 inch Screw
Operating Range	Temperature		5 - 40 degree C						
	pH* <sup>4</sup> of liquid		5 - 10						
	MLSS		Not higher than 18,000 mg/l						
	Trans-membrane pressure		Not higher than 20 kPa (200 mbar)						

Note: Specifications subject to change without notice.
\*1. Weight of the heaviest stainless steel manifold & diffuser model, slightly lighter when applying Polypropylene.
\*2. 304 stainless steel is available as option.
\*3. 304 stainless steel and 316L stainless steel are available as option.
\*4. Except when the chemical cleaning with the designated chemical agents.